

metal weld seam that permanently connects together the facing edges of the sheet; and a homogeneous, continuous and uniform outer circumferential metal surface including the weld seam and formed by processing the surface and the weld seam so that continuous printing is possible.

Claim 8, line 7, after "with a welded" insert --metal--.

Claim 12, line 7, after "with a welded" insert --metal--.

Claim 14, line 7, after "welded" insert --metal--.

Claim 16, line 6, after "with a welded" insert --metal--.

Claim 17, line 6, after "with a welded" insert --metal--.